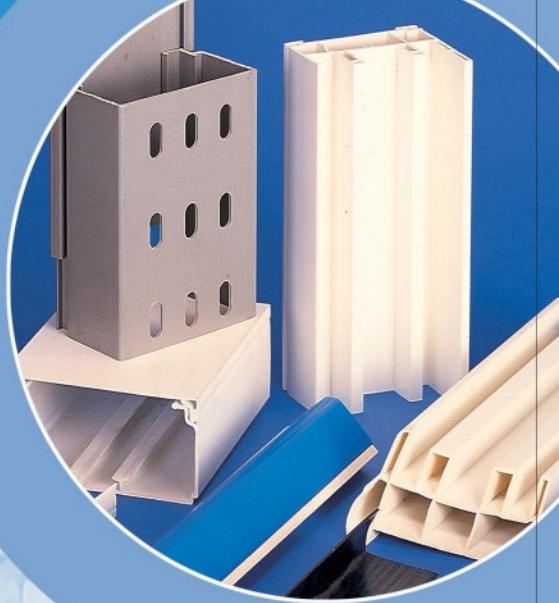




KAILIEN
PLASTIC EXTRUSION

TWIN-SCREW PVC EXTRUDER



CUTTER



HAUL-OFF UNIT



FORMING & COOLING TANK

TWIN-SCREW PVC EXTRUDER

MAIN ENGINE

| MODEL | KK-75T | KK-100T | KK-120T |
|--------------------------|-----------------------------|---------------------------|---------------------------|
| SCREW DIA | 75 MM x 2 | 100 MM x 2 | 120 MM x 2 |
| L/D RATIO | 22:1 | 22:1 | 22:1 |
| SCREW MATERIAL | ALLOYED STEEL ACM-2(CrAlNi) | | |
| BARREL MATERIAL | JIS SACM-1 | | |
| HEATING TYPE | HEATER | HEATER | HEATER |
| COOLING TYPE | AIR-COOLING / OIL-COOLING | AIR-COOLING / OIL-COOLING | AIR-COOLING / OIL-COOLING |
| HEATING ZONE | 8 ZONES | 11 ZONES | 11 ZONES |
| HEATER CAPACITY | 15 KW | 25 KW | 35 KW |
| CONTROL PANEL | INDEPENDENT | INDEPENDENT | INDEPENDENT |
| GEAR MATERIAL | SCM-25 | SCM-25 | SCM-25 |
| EXTRUDER TYPE | TWIN-SCREW | TWIN-SCREW | TWIN-SCREW |
| SCREW ROTATION DIRECTION | COUNTER ROTATING | COUNTER ROTATING | COUNTER ROTATING |
| SCREW RPM | 60 RPM | 50 RPM | 40 RPM |
| CIRCULATION LUBRICANT | 20# | 20# | 20# |
| GEARBOX TYPE | PUMP ENFORCED LUBRICATION | | |
| RESIN FEEDING MOTOR | 1 HP | 2 HP | 3 HP |
| LUBRICATION MOTOR | 1 HP | 1 HP | 1 HP |
| OIL CIRCULATION PUMP | 1/2 HP | 1/2 HP | 1 HP |
| VACUUM PUMP | 2 HP | 2 HP | 3 HP |
| MAIN DRIVING MOTOR | AC 40 HP | AC 60 HP | AC 100 HP |
| CENTER HEIGHT | 1060 MM | 1060 MM | 1060 MM |
| OUTPUT | 150 ~ 250 Kg/Hr | 400 ~ 600 Kg/Hr | 700 ~ 850 Kg/Hr |
| POWER CONSUMPTION | 30 KW | 60 KW | 75 KW |
| MACHINE DIMENSION | 3.4M(L)x1M(W)x2.3M(H) | 4M(L)x1.2M(W)x2.6M(H) | 4.8M(L)x1.4M(W)x2.6M(H) |

FORMING & COOLING TANK

| MODEL | KK-75T/A | KK-100T/A | KK-120T/A |
|-------------------|---------------------|-----------------------|-------------------------|
| CENTER HEIGHT | 1060 MM | 1060 MM | 1060 MM |
| VACUUM PUMP | 7 1/2 HP | 15 HP | 15 HP |
| MACHINE DIMENSION | 3.8M(L)x1M(W)x1M(H) | 3.8M(L)x1.7M(W)x1M(H) | 4.6M(L)x1.4M(W)x1.5M(H) |

HAUL-OFF UNIT

| MODEL | KK-75T/B | KK-100T/B | KK-120T/B |
|-------------------|-----------------------|-----------------------|-----------------------|
| CENTER HEIGHT | 1060 MM | 1060 MM | 1060 MM |
| CUTTING TYPE | UP & DOWN | UP & DOWN | UP & DOWN |
| CONVEYER LENGTH | 2.3 M | 3.2 M | 3.2 M |
| CONVEYER | 2 PCS | 2 PCS | 2 PCS |
| DRIVING MOTOR | 5 HP | 7 1/2 HP | 7 1/2 HP |
| LIND SPEED | 0 ~ 3.5 M/MIN | 0 ~ 2.5 M/MIN | 0 ~ 2.5 M/MIN |
| MACHINE DIMENSION | 3.4M(L)x1.3M(W)x2M(H) | 3.4M(L)x1.3M(W)x2M(H) | 3.8M(L)x2M(W)x1.7M(H) |

CUTTER

| MODEL | KK-75T/C | KK-100T/C | KK-120T/C |
|-------------------|-------------------------|-------------------------|-------------------------|
| CENTER HEIGHT | 1060 MM | 1060 MM | 1060 MM |
| CUTTING TYPE | SAW BLADE | SAW BLADE | SAW BLADE |
| LENGTH CONTROL | LIMIT SWITCH | LIMIT SWITCH | LIMIT SWITCH |
| MACHINE DIMENSION | 1.3M(L)x1.3M(W)x1.4M(H) | 1.3M(L)x1.3M(W)x1.5M(H) | 1.3M(L)x1.3M(W)x1.5M(H) |

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