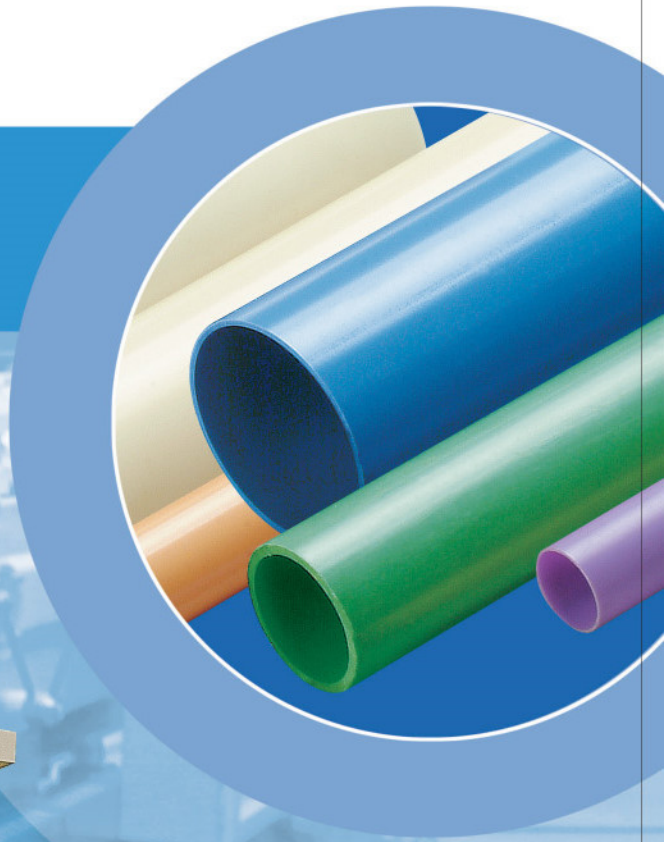




KAILIEN
PLASTIC EXTRUSION

TWIN-SCREW PVC RIGID PIPE EXTRUDER



AUTO-CUTTING UNIT



HAUL-OFF UNIT



VACUUM & COOLING TANK
VACUUM SPRAY COOLING
TANK WITH WATER-CIRCULATING

TWIN-SCREW PVC RIGID PIPE EXTRUDER

MAIN ENGINE

MODEL	KK-75TRP	KK-100TRP	KK-120TRP
SCREW DIA	75 MM x 2	100 MM x 2	120 MM x 2
L/D RATIO	22:1	22:1	22:1
SCREW MATERIAL	ALLOYED STEEL ACM-2(CrAlNi)		
BARREL MATERIAL	JIS SACM-1		
HEATING TYPE	BY ELECTRIC HEATER	BY ELECTRIC HEATER	BY ELECTRIC HEATER
COOLING TYPE	AIR-COOLING / OIL-COOLING	AIR-COOLING / OIL-COOLING	AIR-COOLING / OIL-COOLING
HEATING ZONE	8 ZONES	11 ZONES	13 ZONES
HEATER CAPACITY	15 KW	25 KW	35 KW
CONTROL PANEL	INDEPENDENT	INDEPENDENT	INDEPENDENT
GEAR MATERIAL	SNCM-25	SNCM-25	SNCM-25
EXTRUDER TYPE	TWIN-SCREW	TWIN-SCREW	TWIN-SCREW
SCREW ROTATION DIRECTION	COUNTER ROTATING	COUNTER ROTATING	COUNTER ROTATING
SCREW RPM	60 RPM	50 RPM	40 RPM
CIRCULATION LUBRICANT	20#	20#	20#
GEARBOX TYPE	PUMP ENFORCED LUBRICATION	PUMP ENFORCED LUBRICATION	PUMP ENFORCED LUBRICATION
RESIN FEEDING MOTOR	1 HP	2 HP	3 HP
LUBRICATION MOTOR	1 HP	1 HP	1 HP
OIL CIRCULATION PUMP	1/2 HP	1/2 HP	1/2 HP
VACUUM PUMP	2 HP	2 HP	3 HP
MAIN DRIVING MOTOR	AC 40 HP	AC 60 HP	AC 100 HP
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
OUTPUT	200 ~ 250 Kg/Hr	400 ~ 600 Kg/Hr	700 ~ 850 Kg/Hr
SUITABLE PIPE SIZE	1" ~ 3" SINGLE 3/8" ~ 1 1/2" TWIN	4" ~ 10" SINGLE 2" ~ 4" TWIN	12" ~ 16" SINGLE
POWER CONSUMPTION	50 KW	95 KW	110 KW
MACHINE DIMENSION	3.4M(L)x1M(W)x2.3M(H)	4M(L)x1.1M(W)x2.6M(H)	4M(L)x1.1M(W)x2.6M(H)

VACUUM & COOLING TANK

MODEL	KK-75TRP/A	KK-100TRP/A	KK-120TRP/A
SUITABLE PIPE SIZE	1" ~ 3" SINGLE 3/8" ~ 1 1/2" TWIN	4" ~ 10" SINGLE 2" ~ 4" TWIN	12" ~ 16" SINGLE
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
WATER PUMP	3 HP x 1 PCS SINGLE 2 HP x 2 PCS TWIN	5 HP x 1 PCS SINGLE 3 HP x 2 PCS TWIN	10 HP x 1 PCS SINGLE
VACUUM PUMP	3 HP x 1 PCS SINGLE 3 HP x 2 PCS TWIN	5 HP x 1 PCS SINGLE 5 HP x 2 PCS TWIN	7 1/2" HP x 1 PCS SINGLE
MACHINE DIMENSION	4.9M(L)x0.9M(W)x1.3M(H)	6.1M(L)x1M(W)x1.4M(H)	6.4M(L)x1M(W)x1.3M(H)

VACUUM SPRAY COOLING TANK WITH WATER-CIRCULATING

MODEL	KK-75TRP/A	KK-100TRP/A	KK-120TRP/A
SUITABLE PIPE SIZE	1" ~ 3" SINGLE 3/8" ~ 1 1/2" TWIN	4" ~ 10" SINGLE 2" ~ 4" TWIN	12" ~ 16" SINGLE
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
WATER PUMP	3 HP x 1 PCS SINGLE 2 HP x 2 PCS TWIN	5 HP x 1 PCS SINGLE 3 HP x 2 PCS TWIN	10 HP x 1 PCS SINGLE
MACHINE DIMENSION	4.9M(L)x0.9M(W)x1.3M(H)	6.1M(L)x1M(W)x1.4M(H)	6.4M(L)x1M(W)x1.3M(H)

HAUL-OFF UNIT

MODEL	KK-75TRP/B	KK-100TRP/B	KK-120TRP/B
SUITABLE PIPE SIZE	1" ~ 3" SINGLE 3/8" ~ 1 1/2" TWIN	4" ~ 10" SINGLE 2" ~ 4" TWIN	12" ~ 16" SINGLE
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
CATCHING TYPE	3 CLAMPS SINGLE TYPE TOP-BOTTOM AIR CYLINDER CLAMPS TWIN TYPE		6 CLAMPS SINGLE TYPE
CONVEYER LENGTH	1.6M SINGLE 1.1M TWIN	1.6M SINGLE 1.1M TWIN	2.5M SINGLE
CONVEYER NUMBER	3 PCS SINGLE 4 PCS TWIN	3 PCS SINGLE 4 PCS TWIN	6 PCS SINGLE
DRIVING MOTOR	5 HP x 1 PCS SINGLE 2 HP x 2 PCS TWIN	5 HP x 1 PCS SINGLE 2 HP x 2 PCS TWIN	10 HP x 1 PCS SINGLE
LINE SPEED	0 ~ 6 M/MIN SINGLE 0 ~ 3 M/MIN TWIN	0 ~ 3 M/MIN SINGLE 0 ~ 5 M/MIN TWIN	0 ~ 3 M/MIN SINGLE
MACHINE DIMENSION	2.4M(L)x1.2M(W)x2M(H)	2.4M(L)x1.2M(W)x2M(H)	2.9M(L)x2.2M(W)x2.2M(H)

AUTO-CUTTING UNIT

MODEL	KK-75TRP/C	KK-100TRP/C	KK-120TRP/C
SUITABLE PIPE SIZE	1" ~ 3" SINGLE 3/8" ~ 1 1/2" TWIN	4" ~ 10" SINGLE 2" ~ 4" TWIN	12" ~ 16" SINGLE
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
CUTTING TYPE	360° ROTATION SINGLE TYPE AIR CYLINDER SIDE BLADE TWIN TYPE		360° ROTATION SINGLE TYPE
CUTTING LENGTH CONTROL	LIMIT SWITCH	LIMIT SWITCH	LIMIT SWITCH
MACHINE DIMENSION	2.5M(L)x0.9M(W)x1.7M(H)	2.5M(L)x1.1M(W)x1.8M(H)	2.5M(L)x1.5M(W)x1.7M(H)

KAI LIEN ENTERPRISE CO., LTD.

No. 6 Chenda St., Annzhao Village, Yenchoo Hsiang, Kaohsiung Hsien, Taiwan R. O. C.
TEL : +886-7-6161719 / 6161732 · FAX : +886-7-6161831
E-mail : kuenkang@ms51.hinet.net · <http://www.kailien.com.tw>

MONEEF AL-MONEEF CO. - SOLE AGENCY

Saudi Arabia Riyadh
TEL : +966 1 4743056 · FAX : +966 1 4781723
E-mail : abdullah@almoneefgroup.com