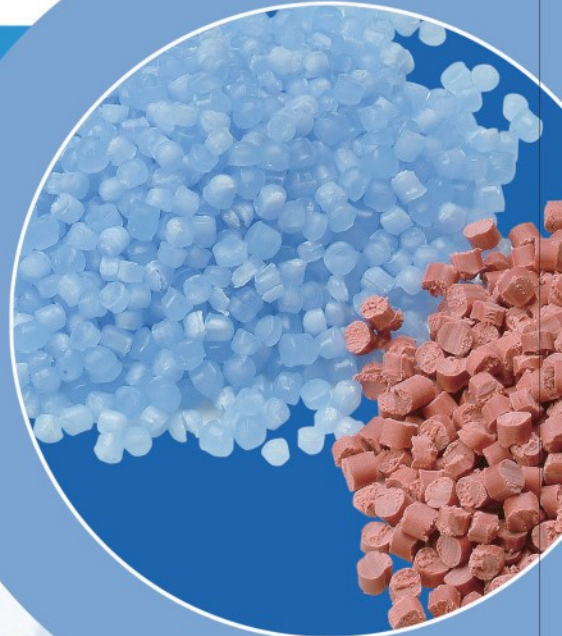




KAI LIEN
PLASTIC EXTRUSION

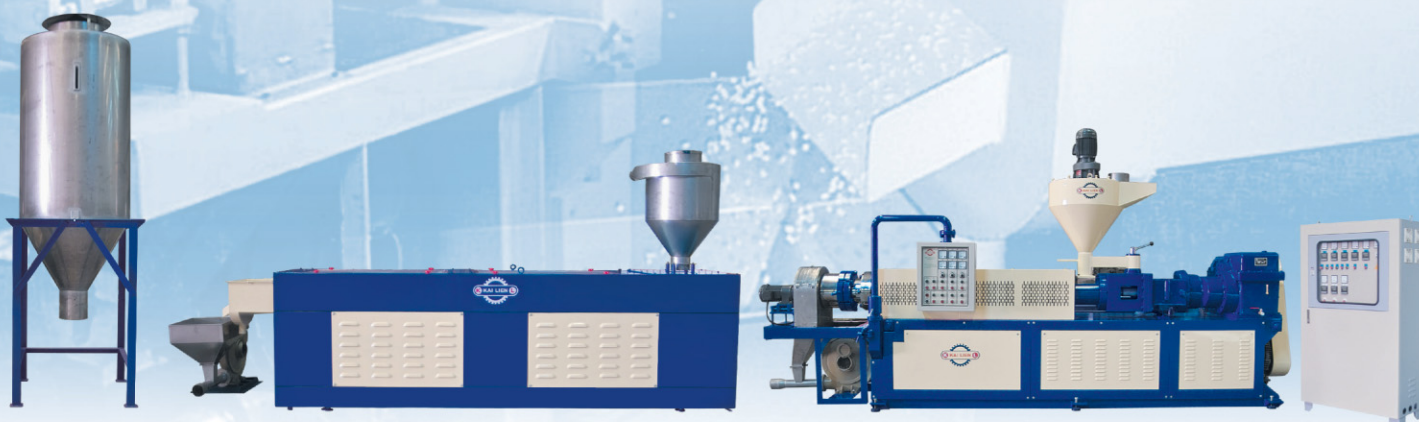
TWIN-SCREW PVC PELLETIZING EXTRUDER



TWIN-SCREW PVC PELLETIZING EXTRUDER

MAIN ENGINE

MODEL	KK-75TP	KK-100TP	KK-120TP
SCREW DIA	75 MM x 2	100 MM x 2	125 MM x 2
L/D RATIO	22:1	22:1	22:1
SCREW MATERIAL	ALLOYED STEEL ACM-2(CrAlNi)		
BARREL MATERIAL	JIS SACM-1		
HEATING TYPE	HEATER	HEATER	HEATER
COOLING TYPE	AIR-COOLING / OIL-COOLING	AIR-COOLING / OIL-COOLING	AIR-COOLING / OIL-COOLING
HEATING ZONE	8 ZONES	11 ZONES	11 ZONES
HEATER CAPACITY	15 KW	25 KW	35 KW
CONTROL PANEL	INDEPENDENT	INDEPENDENT	INDEPENDENT
GEAR MATERIAL	SNCM-25	SNCM-25	SNCM-25
EXTRUDER TYPE	TWIN-SCREW	TWIN-SCREW	TWIN-SCREW
SCREW ROTATION DIRECTION	COUNTER ROTATING	COUNTER ROTATING	COUNTER ROTATING
SCREW RPM	60 RPM	50 RPM	40 RPM
CIRCULATION LUBRICANT	20#	20#	20#
GEARBOX TYPE	PUMP ENFORCED LUBRICATION		
RESIN FEEDING MOTOR	1 HP	2 HP	3 HP
LUBRICATION MOTOR	1 HP	1 HP	1 HP
OIL CIRCULATION PUMP	1/2 HP	1 HP	1 HP
VACUUM PUMP	2 HP	2 HP	3 HP
MAIN DRIVING MOTOR	AC 40 HP	AC 60 HP	AC 100 HP
CENTER HEIGHT	1060 MM	1060 MM	1060 MM
OUTPUT	150 ~ 250 Kg/Hr	400 ~ 600 Kg/Hr	750 ~ 900 Kg/Hr
PELLETIZING MOTOR	1 HP	1 HP	2 HP
TRANFERING MOTOR	3 HP	3 HP	7 1/2 HP
COOLING VIBRATION TANK	OPTIONAL	OPTIONAL	OPTIONAL
VIBRATION MOTOR	1/2 HP	1 HP x 2 PCS	2 HP x 2 PCS
BLOWER	1 HP	2 HP	3 HP
STORAGE TANK	1.5M x 0.7M x 1M	1.5M x 0.7M x 1M	1.5M x 0.7M x 1M
POWER CONSUMPTION	45 KW	65 KW	80 KW
MACHINE DIMENSION	3.4M(L)x1M(W)x2.3M(H)	4M(L)x1.2M(W)x2.6M(H)	4.6M(L)x1.3M(W)x2.7M(H)



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